FIRST ANGLE PROJECTION

Modifications	Iss
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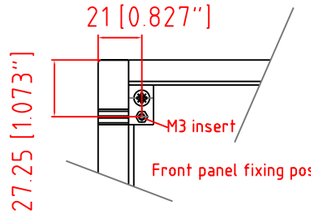
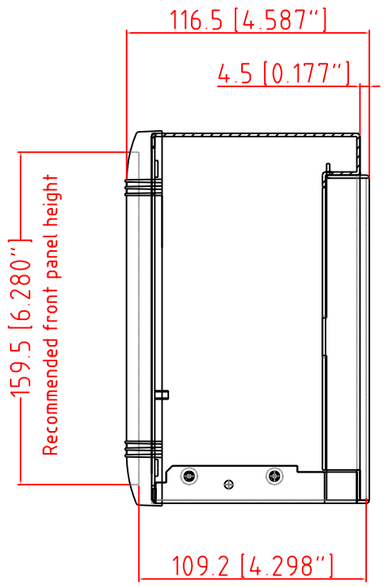
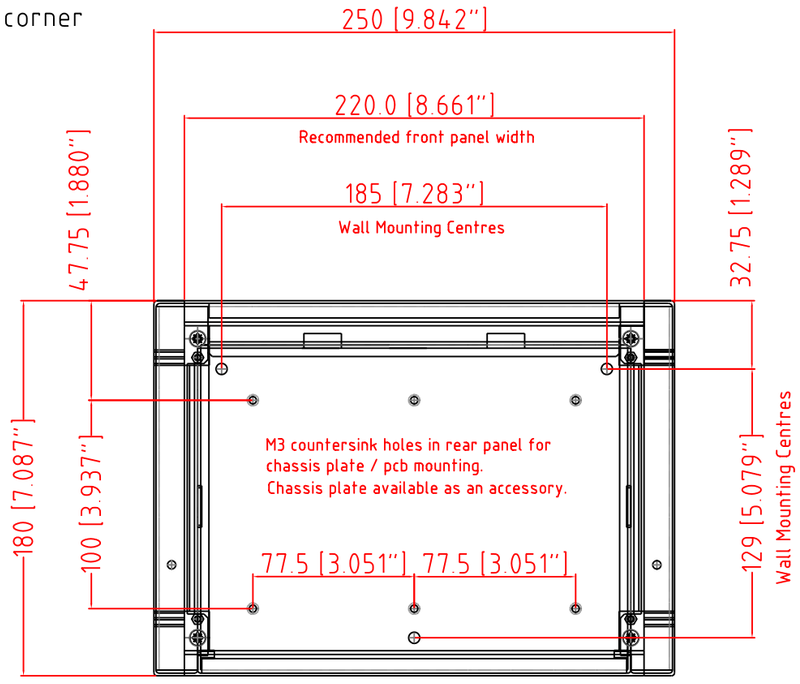


Scrap view of bezel corner



Inside face of front panel to inside face of rear panel
Front panel available as an accessory.

Part Section Side View



Assembly Front View.

Build & Finish.
All parts are made from aluminium, except hardware. The finish is fine texture epoxy polyester powder paint.
The case body is fabricated from 1.5mm material & then painted RAL 7035. The bezel is aluminium die castings & extrusions & then painted RAL 7040.

Geometry is set as blocks.
Each view has:
the rear cover/base - green
the side / top cover - magenta
the bezel assembly - blue

Tolerances unless otherwise stated:
General tolerances ±0.20
Resultant tolerances between hole centers ±0.15
Tolerances on hole diameters ±0.05
Angles ± 0.5°
Surface finish 3.2

Required Finish: See note	Scale: 1:1	ALL DIMENSIONS IN MILLIMETRES (Inches in brackets)		DO NOT SCALE
	Drawn by: Ian Cox	Checked By:	Drawing Number	Date drawn: January '07 / Material Spec.: See note

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Part Name: Datamet S
Part Number: M5825105
Sheet 1 of 1

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